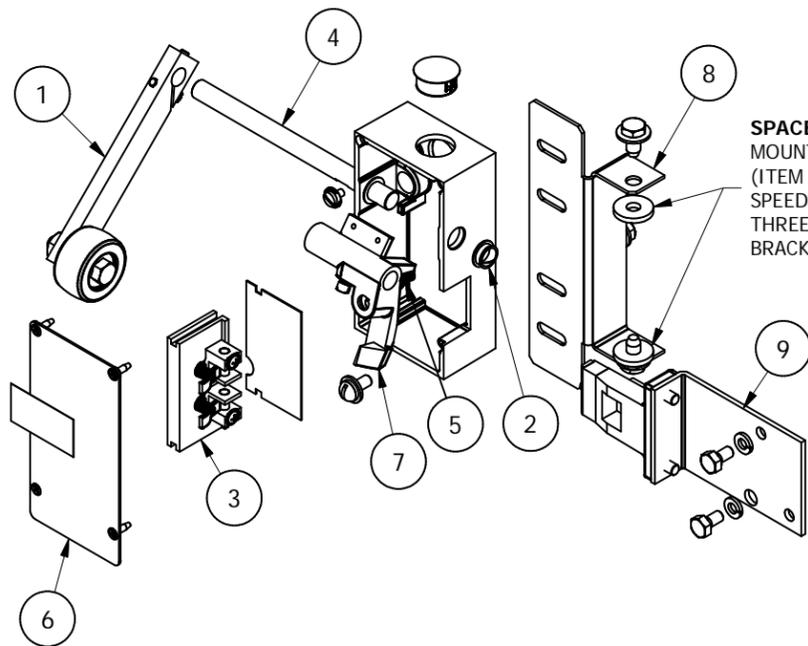


**SET-UP**

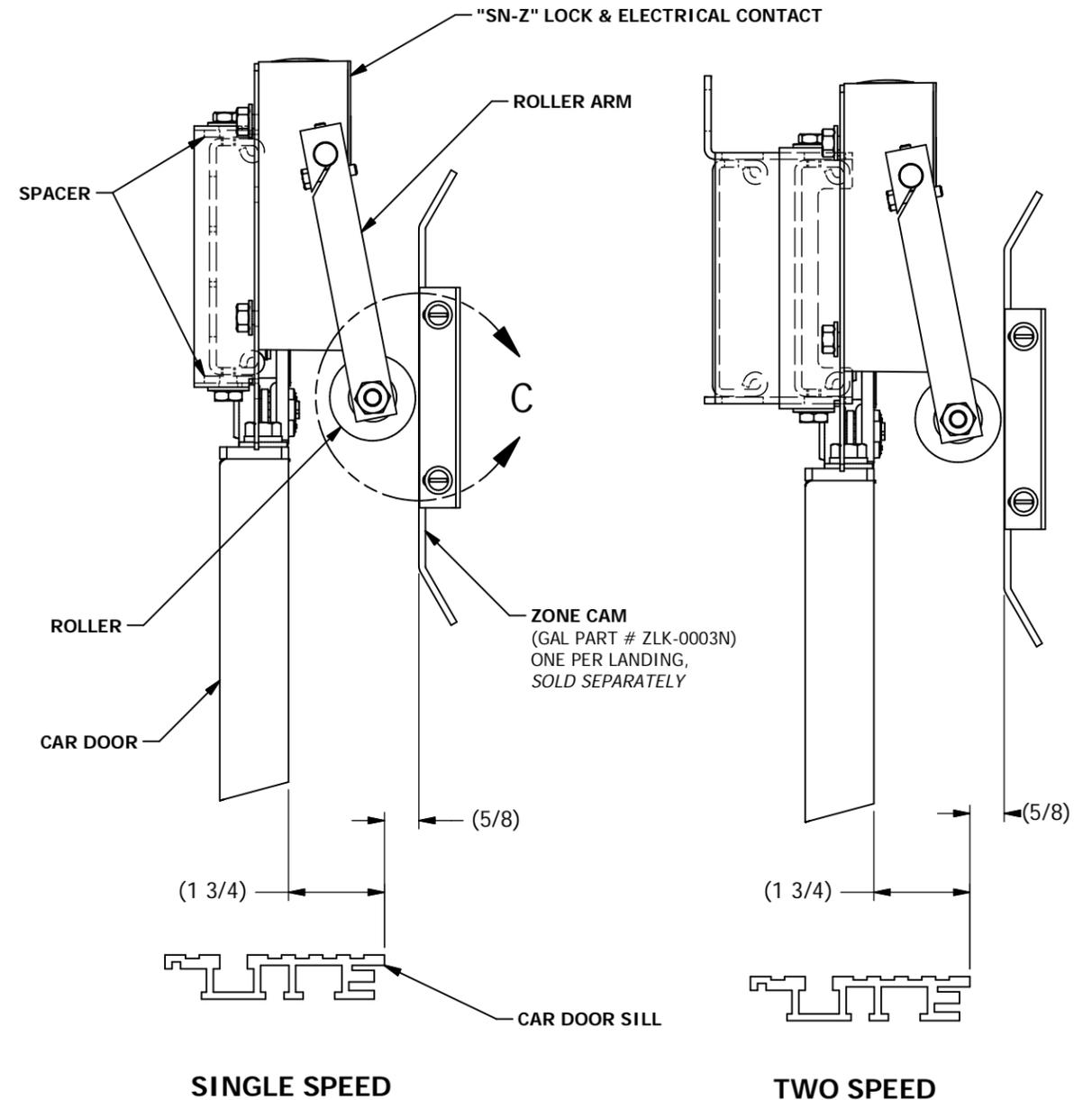
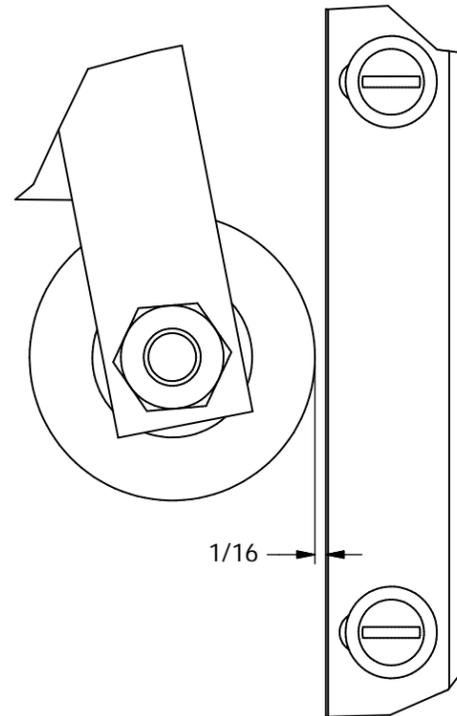
AT INITIAL SET-UP ADJUST THE POSITION OF THE ZONE CAM AND THE ROLLER ARM WITH THE DOORS FULLY CLOSED SO THAT THE ROLLER IS 1/16" FROM THE ZONE CAM AS SHOWN. LOCK THE ROLLER ARM AND ZONE CAM SECURELY IN PLACE TO MAINTAIN THIS CLEARANCE.

FOR SET-UP AT ALL SUBSEQUENT LANDINGS, ADJUST THE POSITION OF THE ZONE CAM ONLY, WITH THE DOORS FULLY CLOSED, TO ESTABLISH THE SAME 1/16" CLEARANCE BETWEEN THE ROLLER AND ZONE CAM. LOCK THE ZONE CAM SECURELY IN PLACE TO MAINTAIN THIS CLEARANCE.

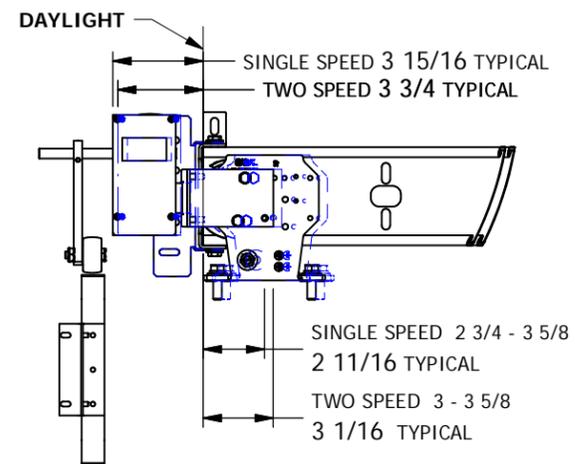
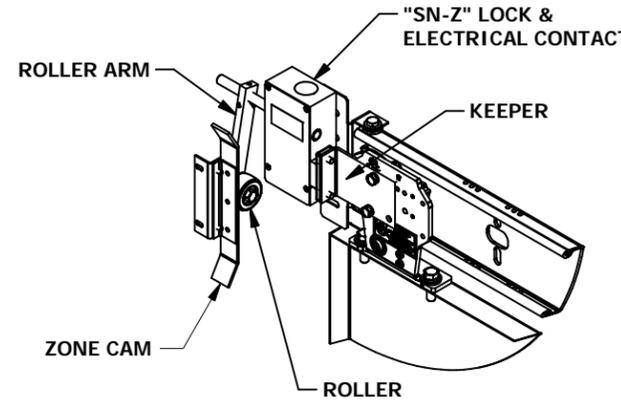
\* SET-UP IS IDENTICAL FOR ALL DOOR SPEEDS.



**SPACERS**  
 MOUNT "SN-Z" MOUNTING BRACKET (ITEM 8) WITH SPACERS ON SINGLE SPEED DOORS ONLY; FOR TWO AND THREE SPEED DOORS, MOUNT BRACKET WITHOUT SPACERS.



SELECT REPLACEMENT PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	INT5-0025N	ARM & ROLLER, 4 1/2" CL
2	2	HWBS-0012N	BUSHING, TYPE 7 SNAP IN NYLINER 7/16" ID
3	1	INT22-0022N	CONTACT ASSEMBLY, N/NHA INTERLOCK LOWER
4	1	SHF-0199N	SHAFT, 6 INCH "SN-Z"
5	1	SPG-0030N	SPRING, 1 7/8" LG x 13/32" OD-0.050 WIRE
6	1	SW21-9001N	COVER ASSEMBLY
7	1	ZLK1-0004L/R	ASSEMBLY, SN-Z CAR DOOR LOCKING CAM
8	1	SW21-9005N	"SN-Z" MOUNTING BRACKET
9	1	SW21-9006L/R	KEEPER, SN-Z ZONE LOCK CAR DOOR



**SW21-1000L**

**SW21-1000R**

**TYPE "SN-Z" LOCK AND ELECTRICAL CONTACT**

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ---- (X.XX) = X.XX REF. = REFERENCE ONLY

**G.A.L. MANUFACTURING CORP.**  
 50 East 153rd St. Bronx, NY 10451 (718)292-9000

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SHEET 1 OF 1 REV: C  
 PART/DOCUMENT #  
**8715-10**

TYPE "SN-Z" LOCK AND ELECTRICAL CONTACT 8715-10