

Figure 4

PIC Inhibit (off to run)



# **Test Procedures**

<u>Warning</u>: When performing any of the following tests, the mechanic should follow the required precautions and procedures set forth in the local and national elevator codes.

## **Buffer Test**

The following test procedure explains how to override the car's position system so that it will run into the terminal landing at contract speed but it is not intended to circumvent any procedure mandated by the elevator code.

**1**.Inspect and prepare the car according to the "Elevator Industry Inspection Handbook". Make sure that the car is loaded properly for the test and that the appropriate car or counterweight safety is tied.

**2**.For the car buffer test, jump DT, DT1, DT2, DT3 and DTS terminal limits to SFC (110VAC).

For the counterweight buffer test, jump UT, UT1, UT2, UT3, and UTS terminal limits, also to SFC. Refer to the job schematics for specific terminal wiring locations.

**3.**From the Controller's LCD display, select the "Elevator Setup" menu and then select "Car Buffer Test" or "Counterweight Buffer Test.

**4.**Turn off the automatic door switch. To execute the test the car must be level at the floor and on automatic operation.

**5.**The test also cannot be started from a terminal landing. If the car is at a terminal landing, the LCD display will show "To position the car press 'Enter". Pressing "Enter" will place the car in the middle of the hoistway. If the car is already positioned correctly for the run, the display will give the option to position the car or skip to the next step.

**6.**Once the car is located in the correct starting position, select "Run Buffer Test". When the "Enter" button is pressed, the car's position will be modified internally to the top of the hoistway for a car buffer test or to the bottom of the hoistway for a counterweight buffer test. The car will then run once at high speed to the appropriate buffer.

**7.**While the car is in motion, the LCD display will change to "Press Enter Button to Cancel Buffer Test". Pressing the "Enter" button will cause the car to execute an emergency slowdown.

**8.**After the test is complete, place the car on inspection and inspect the car and buffer.

9. Remove all jumpers, remove load weights and untie the car or counterweight safeties if previously tied.

**10.**Return the car to automatic operation.

### Normal Terminal Slowdown Test

The following test procedure explains how to override the car's position system so that it will run into the terminal landing at the contract speed but it is not intended to circumvent any procedure mandated by the elevator code.

**1.**Inspect and prepare the car according to the "Elevator Industry Inspection Handbook". Make sure that the car is loaded properly for the test.

**2.** For the bottom normal terminal slowdown test, jump DTS terminal limit to SFC (110VAC).

For the top normal terminal slowdown limit test jump UTS terminal limit also to SFC. Refer to the job schematics for specific terminal wiring locations.

**3.**From the Controller's LCD display, select the "Elevator Setup" menu and then select "Car Buffer Test" to perform a bottom normal terminal slowdown test or "Counterweight Buffer Test" to perform a top terminal slowdown limit test.

**4.**Turn off the automatic door switch. To execute the test, the car must be level at the floor and on automatic operation.

**5.**For this test only adjust parameters UT Vel and DT Vel on the Safety Processor Board to contract speed.

**6.**The test also cannot be started from a terminal landing. If the car is at a terminal landing, the LCD display will show "To position the car press Enter". Pressing "Enter" will place a car call in the middle of the hoistway. If the car is already positioned properly for the run, the display will give the option to position the car or the skip to the next step.

7.Once the car is located in the correct starting position, select "Run Buffer Test". When the "Enter" button is pressed, the car's position will be modified internally to the top of the hoistway for a car buffer test or to the bottom of the hoistway for a counterweight buffer test. The car will then run once at high speed to the appropriate limit.

**8.**While the car is in motion, the LCD display will change to "Press Enter Button to Cancel Buffer Test". Pressing the "Enter" button will cause the car to execute an emergency slowdown.

#### **9** After the test is complete remove all jumpers and adjust the UT Vel and DT Vel parameters on the Safety Processor Board back to their original values.

**10.**Return the car to automatic operation.



# **Test Procedures**

<u>Warning</u>: When performing any of the following tests, the mechanic should follow the required precautions and procedures set forth in the local and national elevator codes.

### **Emergency Terminal Limit Test**

To perform an emergency terminal limit test, the mechanic should follow the required precautions and procedures set forth in the local and national elevator codes. The following test procedure is written to show how to override the car's position system so that it will run into the terminal landing at contract speed but is not intended to circumvent any procedure mandated by the elevator code.

**1.**Inspect and prepare the car according to the "Elevator Industry Inspection Handbook". Make sure that the car is loaded properly for the test.

**2.**For the bottom emergency terminal limit test, jump the bottom normal terminal slowdown limit switches DT, DT1, DT2, DT3 depending on how many normal slowdown switches the job has to SFC (110VAC). For the top emergency terminal limit test jump the top normal terminal slowdown limit switches UT, UT1, UT2, UT3 also to SFC. Refer to the job schematics specific terminal wiring locations.

**3.**From the Controller's LCD display, select the "Elevator Setup" menu and then select "Car Buffer Test" to perform a bottom emergency terminal limit test or "Counterweight Buffer Test" to perform a top emergency terminal limit test.

**4.**Turn off the automatic door switch. To execute the test, the car must be level at the floor and on automatic operation.

**5.**The test also cannot be started from a terminal landing. If the car is at a terminal landing, the LCD display will show "To position the car press Enter". Pressing "Enter" will place a car call in the middle of the hoistway. If the car is already positioned properly for the run, the display will give the option to position the car or the skip to the next step.

**6.**Once the car is located in the correct starting position, select "Run Buffer Test". When the "Enter" button is pressed, the car's position will be modified internally to the top of the hoistway for a car buffer test or to the bottom of the hoistway for a counterweight buffer test. The car will then run once high speed to the appropriate limit.

**7.**While the car is in motion, the LCD display will change to "Press Enter Button to Cancel Buffer Test". Pressing the "Enter" button will cause the car to execute an emergency slowdown.

#### 8 After the test is complete remove all jumpers.

**Overspeed Test** 

To perform an overspeed test, the mechanic should follow the required precautions and procedures set forth in the local and national elevator codes.

**1.** With the car on automatic, run the car to the top or bottom (away from the desired test run direction).

2.Set LF.20 (car speed) to 135% of the value already there.

**3.**Set LF.42 (high speed) to 135% of the value already there.

**4.**In the controller change the following: Adj Var -> Car Motion -> Motor RPM to 125% (or more if necessary) of the value already there.

**5.**In the controller, go to: Elevator Setup -> Overspeed Test and press "Enter". You can now place a car call in the direction you need to test. The car will overspeed in the desired direction.

6.Return all parameters to the original values.

## <u>Reset Gripper Fault or Emergency Brake</u> <u>Fault</u>

To reset a rope gripper fault, first verify that the cause of the rope gripper fault has been corrected and then follow the directions below:

**1.**Place the car on machine room inspection.

**2.**From the LCD Interface, select the Elevator Setup menu and press the enter button.

**3.**Use the up or down button to select the "Reset Rope Gripper" menu and press enter.

**4.**Follow the directions on the screen to press and hold the enter button to reset the gripper.

The enter button must be held for approximately10 seconds. If the car moves unexpectedly within the 10 second delay time, releasing the enter button will cause the gripper to re-engage. When the gripper is fully reset the screen will display "Gripper is Reset".

**9.**Return the car to automatic operation.

## **Galaxy Controller KEB Combivis F5 AC Geared**

#### Initialization

US.10= ICLSd (Induction Geared)

US.04= Load (Load Active Configuration) LF.04= ICLSd (Verify Configuration)

LF.04= ICLS0 (Verily Configuration)

I/O Configuration (Confirm all values below)
di.0= PnP (Sourcing Input Type)
do.42=0 (No Input Inversion)
do.82= Rdy (Ready)
do.83= DRO (Drive ON)
LF.2= SErSP (Serial Comm. Speed Control)
US.83= 1 (Drive PPR Output - Multiplier)

#### Motor Nameplate (Site specific)

LF.8= on (Electronic Overload Protection)
LF.09= Motor Full Load Amps
LF.10= Motor HP
LF.11= RPM (Full Load RPM)
LF-12= Rated Current
LF.13= Rated Frequency
LF.14= Rated Motor Voltage
LF.15=0.90 (Or Power Factor If Known)
LF.16= Field Weakening (Calculated Value)
LF.17= Rated Torque (Calculated Value)

Machine Data (Site specific)
LF.20= Contract Speed
LF.21= Sheave Diameter (Inches)
LF.22= Gear Ratio
LF.23= Roping Ratio
LF.24= Car Capacity (Lbs.)
LF.25= Estimated Gear Ratio (From LF.22 If Not
Known)
0.LF.26= IncIE (Incremental Encoder)
LF.27= PPR of Incremental Encoder
LF.28= Encoder Channel/Direction (may need
adjustment)
LF.29= 4 (Encoder Sample Time)
LF.30= 2 (Closed Loop w/o Pre-Torque)

#### **Mechanical Formulas:**

Torque in ft/lb = HP x 5250/RPM HP = Torque x RPM / 5250 RPM = 120 x Frequency / # of Poles

#### Synchronous Speed, Frequency & No. of Poles

RPM = 120 x Frequency / # of Poles Frequency = # of Poles x RPM / 120 Poles = 120 x Frequency / RPM

#### Horsepower, Torque & Speed

HP = Torque x RPM / 5250 Torque in ft/lb = 5250 x HP / RPM RPM = 5250 x HP / Torque

#### Learn Motor Data

- Set Controller Inspection Speed to 0
- Prevent Brake from picking
- Set LF.3=S Lrn
- Press ENTER, KEB display will show START
- Press and hold UP button on Controller it takes 2 to 5 minutes for process to finish
- Release UP button when KEB display says DONE
- Write down these values for reference:
- LF.14, LF.18, LF.19
- Allow Brake to pick
- Return Inspection Speed to proper value

#### Fine Tuning

- LF.28=0 Nothing reversed
- LF.28=1 Encoder A <> B reversed
- LF.28=2 Motor rotation reversed
- LF.28=3 Motor rotation & A <> B reversed
- Set 0.LF.36 to 250% of LF.17

#### - Set the following:

Machine Roped	Machine Unroped
A.LF.31=3000	A.LF.31=300
d.LF.31=3000	d.LF.31=300
A.LF.32=350	A.LF.32=50
d.LF.32=250	d.LF.32=50
A.LF.33=3000	A.LF.33=0
d.LF.33=1000	d.LF.33=0